

Part Number: PT769-52001

NOTE: Part number of this accessory may not be the same as the part number shown.

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	2	Hardware Kit
6	1	Instruction Sheet

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1	2	#10 x 15 mm Screws (short)
2	4	#10 x 19 mm Screws (long)
3	2	#14 x 19 mm Screws (long)
4	2	#10 Spring Clips (long)
5	2	Push Pin

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		
2		
3		

Conflicts

Note: Ground effects

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
Screwdriver	Phillips #2 & 3, Slot
Drill	Standard/Right Angle
Drill Bits	2.5 mm (3/32")
	6 mm (1/4")
	8 mm (5/16")
Socket & Driver	10 mm
Clean Cloth/Rag	
Special Chemicals	Notes
Cleaner	3M™ Prep Solvent-70
Alcohol/Water Mixture	

General Applicability

--

Recommended Sequence of Application







Item #	Accessory
1	
2	
3	

*Mandatory

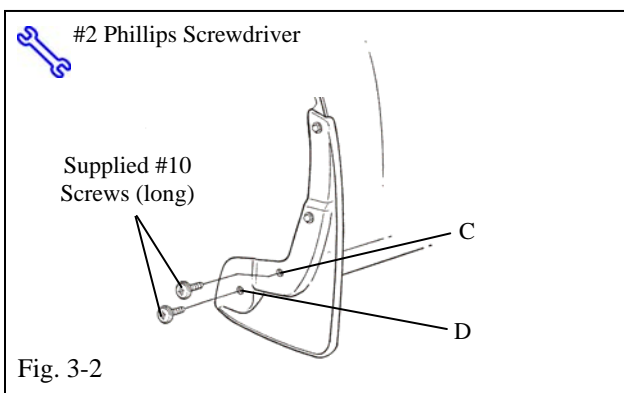
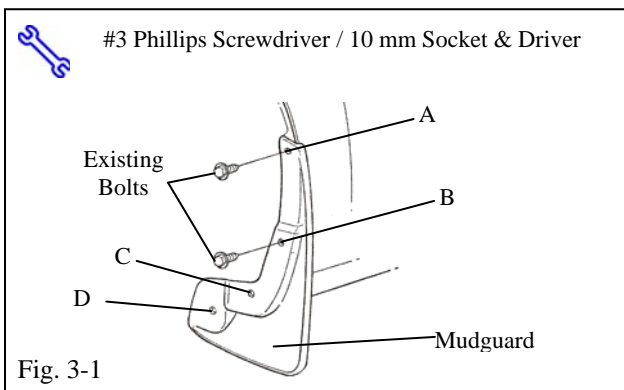
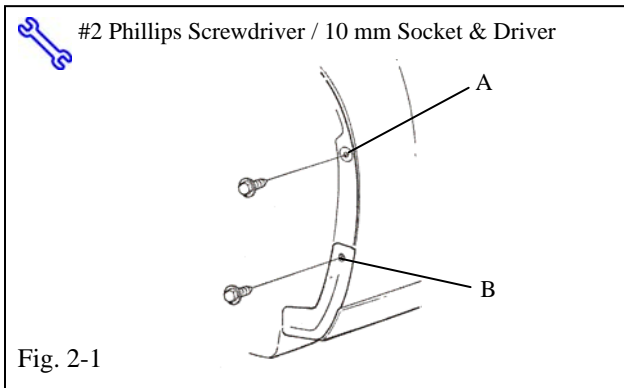
Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle.
The installation of this accessory must follow all instructions and use supplied hardware to ensure an approved quality installation.



1. Clean Front Mounting Area



- (a) Clean and degrease front body panel use 3M™ Prep Solvent – 70 or alcohol and water mixture.
- (b) When cleaning with 3M™ Prep Solvent-70 follow the manufacturer's directions. Do not allow cleaner to air dry.

2. Removal of Existing Screws



- (a) Remove existing screws, locations A and B. DO NOT DISCARD (Fig 2-1)

3. Installation of Front Mudguard



- (a) Mount mudguard on body panel and reinstall existing screws in location A and B while holding part up and into body panel. (Fig. 3-1)



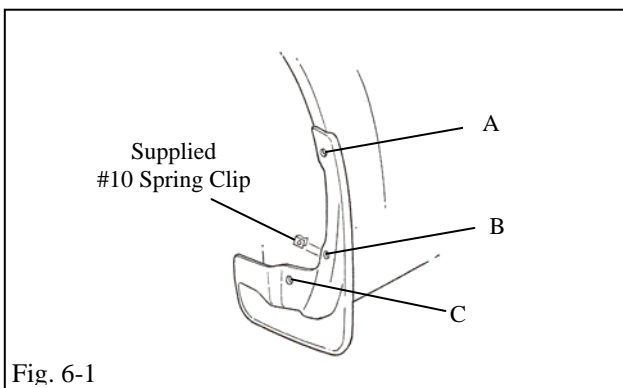
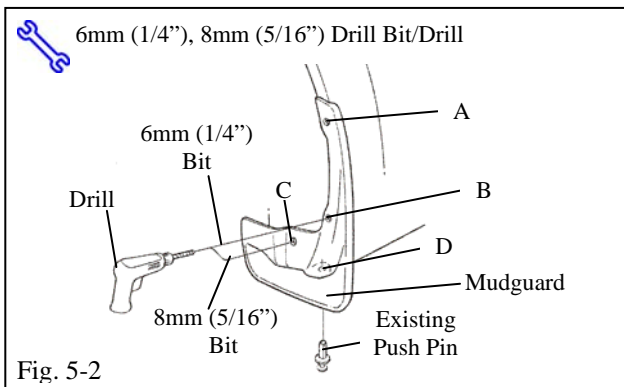
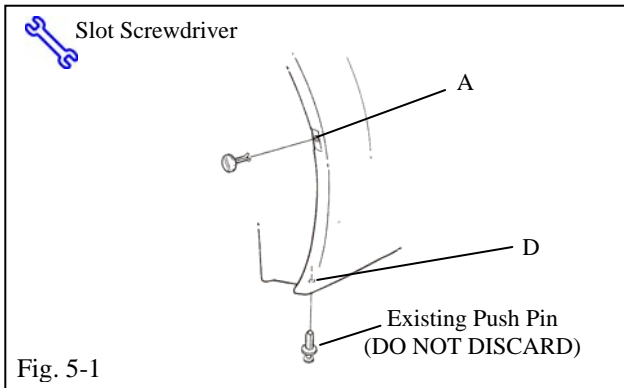
- (b) While holding part in position, drill 2.5mm (3/32") center pilot holes in locations C and D. (Fig 3-2)



- (c) Install supplied 19mm (long) self tapping screws into locations C and D while holding part into body panel. (Fig. 3-2) DO NOT OVER TIGHTEN

- (d) Repeat procedure for other side

NOTE: For accessibility remove wheels or use a right angled drill.



4. Clean Rear Mounting Area



- (a) Clean and degrease rear body panel where mudguard is to be located with a clean, dry lint free cloth and 3M™ Prep Solvent-70 or alcohol and water mixture.
- (b) When cleaning with 3M™ Prep Solvent-70 follow the manufacturer's directions. Do Not allow cleaner to air dry.

5. Mount Hole Preparation

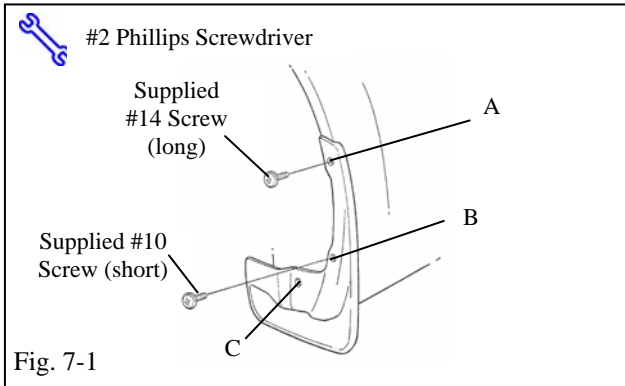
- (a) Remove existing center pin location A and discard. (Fig 5.1)
DO NOT REMOVE CLIP
- (b) Remove existing lower push pin location D. (Fig. 5-1)
- (c) Mount mudguard and reinstall existing lower push pin location D. (Fig. 5-2)
- (d) Using part as a template, drill 6mm (1/4") hole in panel edge at location B and 8mm (5/16") at location C, while holding part up and into body panel. Fig. (5-2).



- (e) **IMPORTANT:** Make sure mudguard is seated in the correct position before drilling. If holes are too low, gapping will occur.

6. Installation of Spring Clip

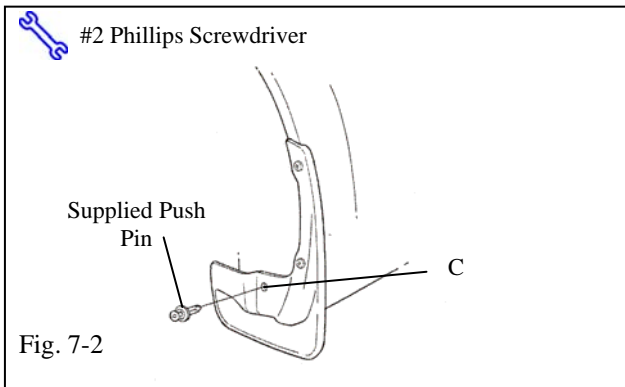
- (a) Install supplied spring clip (small) over panel edge hole location B with turned up edge on inside of panel. (Fig. 6-1)



7. Installation of Spring Clips



- (a) Install supplied #14 x 19mm (long) screw in location A and #10 x 15 mm (short) screw in location B.
(Fig 7-1)



- (b) Install push pin in location C.
(Fig 7-2)
- (c) Repeat procedure for other side.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

Gaps between mudguards and body side

Excessive gaps greater than 1.0 mm.